The main aim of the thesis was to summarize findings of the glassmaking in the central part of Českomoravská vrchovina and to complete current archaeological findings by the surface research of the deserted glassworks in Milovy (District of Žďár nad Sázavou). The thesis is based on the archaeological findings, written sources, toponomastics and iconography. The catalogue of the well-preserved products from the glassworks in Milovy is the inseparable part of the thesis. The products in catalogue are deposited in Horácké městské muzeum v Novém Městě na Moravě a Městské muzeum a galerie v Poličce.