

**Abstract:**

In the present work, phase transformations in TIMETAL LCB titanium alloy and their influence on mechanical properties were studied. Different initial conditions were prepared by solution treating above  $\beta$ -transus immediately followed by heat treatment in  $\alpha/\beta$  temperature regime. These resulted in different grain boundary  $\alpha$  thicknesses and contiguities at a fixed  $\alpha$  volume fraction. The subsequent ageing response of this material was studied by low temperature ageing at 400 °C, 450 °C and 500 °C. Phase transformations were studied by X-ray diffraction (XRD), scanning electron microscopy (SEM), differential scanning calorimetry (DSC) and resistivity measurements. Mechanical properties were investigated using microhardness measurements and tensile tests. It has been proved that metastable  $\omega$  phase is formed during annealing at 400 °C and 450 °C.  $\omega$  particles further transform to very fine precipitates of  $\alpha$  phase when exposed to annealing for longer time periods. These fine precipitates significantly contribute to increase of microhardness and achieving high value of yield stress.

**Keywords:**

Metastable beta Ti alloys, phase transformations, microstructure changes,  $\omega$  phase